



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

RBE-350TEMP
Job Sheet 170525



Part No: RBE-350TEMP

Job Qty: 6 ea

Part Name: Temperature Probe



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 1/17/18

Job Tracking No:

Due Date: 1/26/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG RBE-350TEMP Rev 1 IPP Rev A 18.01.16 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	6 Ea	1/25/18	1/25/18	0.00	0.00	Start Up Small Fab-2		<i>SB</i>
110	Small Fab	6 pcs	1/26/18	1/26/18	0.00	0.60	Small Fab-2		<i>SB</i> DAS
120	QC	6 pcs	1/26/18	1/26/18	0.00	0.00	QC5		<i>38</i> DAS
130	Packaging	6 pcs	1/26/18	1/26/18	0.00	0.00	Packaging3-1	<i>GA 6</i>	FEB 27 2018
140	QC21-SA	6 Ea	1/26/18	1/26/18	0.00	0.00	QC21	<i>9-89</i>	

Part Op
Descriptions: 110 - Pick, bag and tag.

DAS
21 FEB 27 2018
9-50

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	TEMP2A	6	0	0	0

Part Specifications

Specifications could not be found.

Plex 1/17/18 8:18 AM Dart.lajeunesse.marie



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Container No: S045008



Part: RBE-350TEMP

Job No: 170525

Serial No/Batch: S045008

Revision: RBE-350TEMP

Inspector:

Date: 02/23/18

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REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED
1	DESIGNED PER HELI PRODUCTS TOOLS.	9/9/09	WP	DW

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 170525 MWS
1801-17

UNRECORDED DRAWS NOT-RE-DESIGNABLE#RBE-350TEMP#6570BMP

NOTE:
USED TO TEST MGB TEMP. PROBE.

ASSY QTY	ASSY QTY	B/O	PART #	UNIT QTY	DESCRIPTION	MATERIAL	B/O INFORMATION OR SPECIFICATIONS
			-01	1	TEMP GAGE		SNAP ON #TEMP2A

 RED BARN MACHINE	
TITLE TEMPERATURE PROBE	
DWG NO. RBE-350TEMP	REV 1
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ON: DECIMALS .XXX ± .005 .XX ± .01 X ± .1	DRAWN BY: PERRITT APPROVED <i>D Wed</i> HEAT TREAT FINISH SPEC USED ON MODEL EUROCOPTER AS350/355
UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES .015 x 45° PR .015 R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SCALE NTS	DATE 9-9-09
SHEET 1 of 1	

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
Date :	Step #:	QTY Effective :		MRB (QSI042) Approval	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor Approval Verification	
				QC / QA Coordinator Approval	
Root Cause Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐ No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐		FAULT CATEGORY Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐ Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Misabeled ☐ Fit/Function ☐ Misaligned/off center ☐ Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐			
OTHER : ☐					